

FIG.1

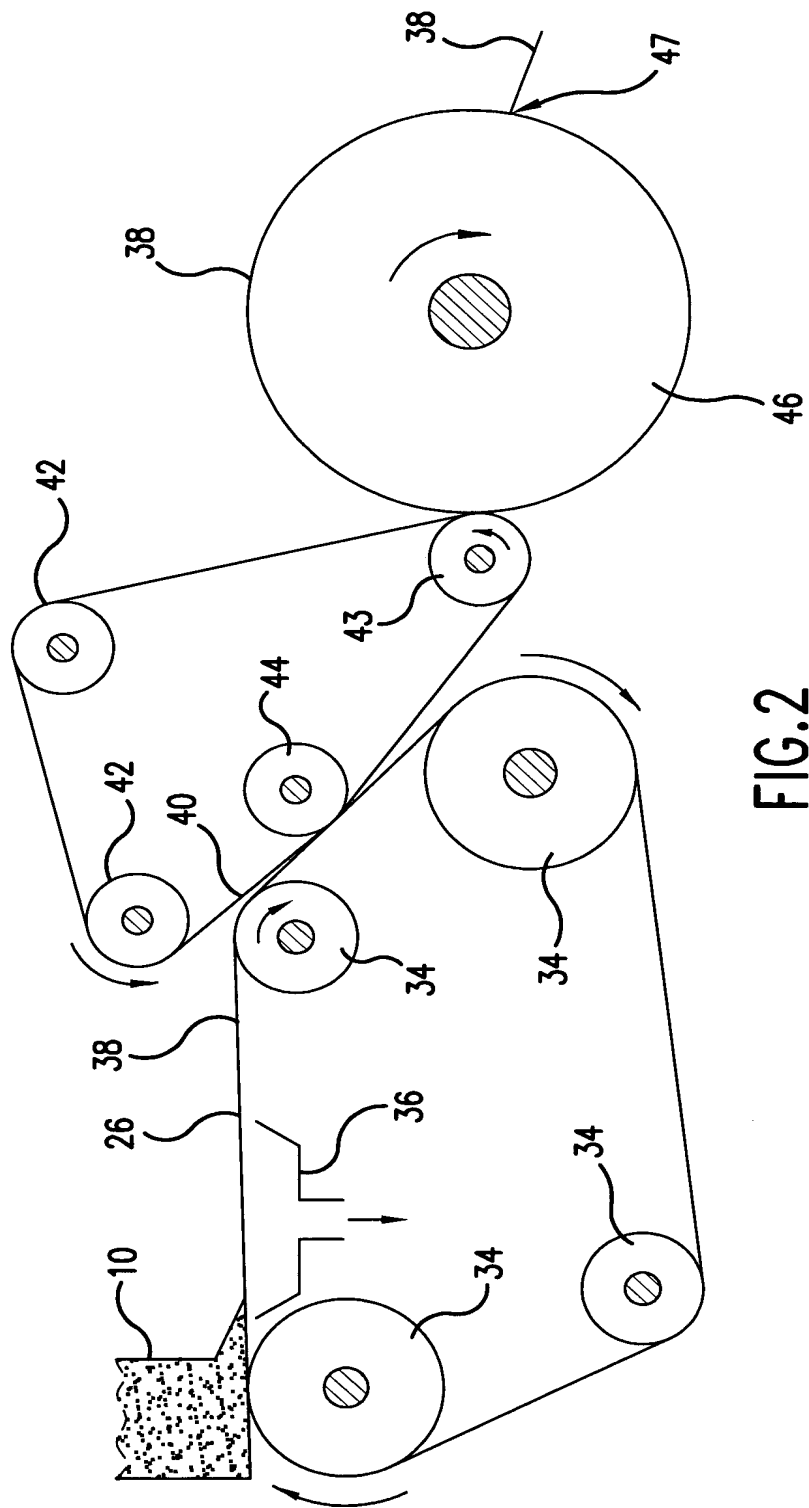


FIG. 2

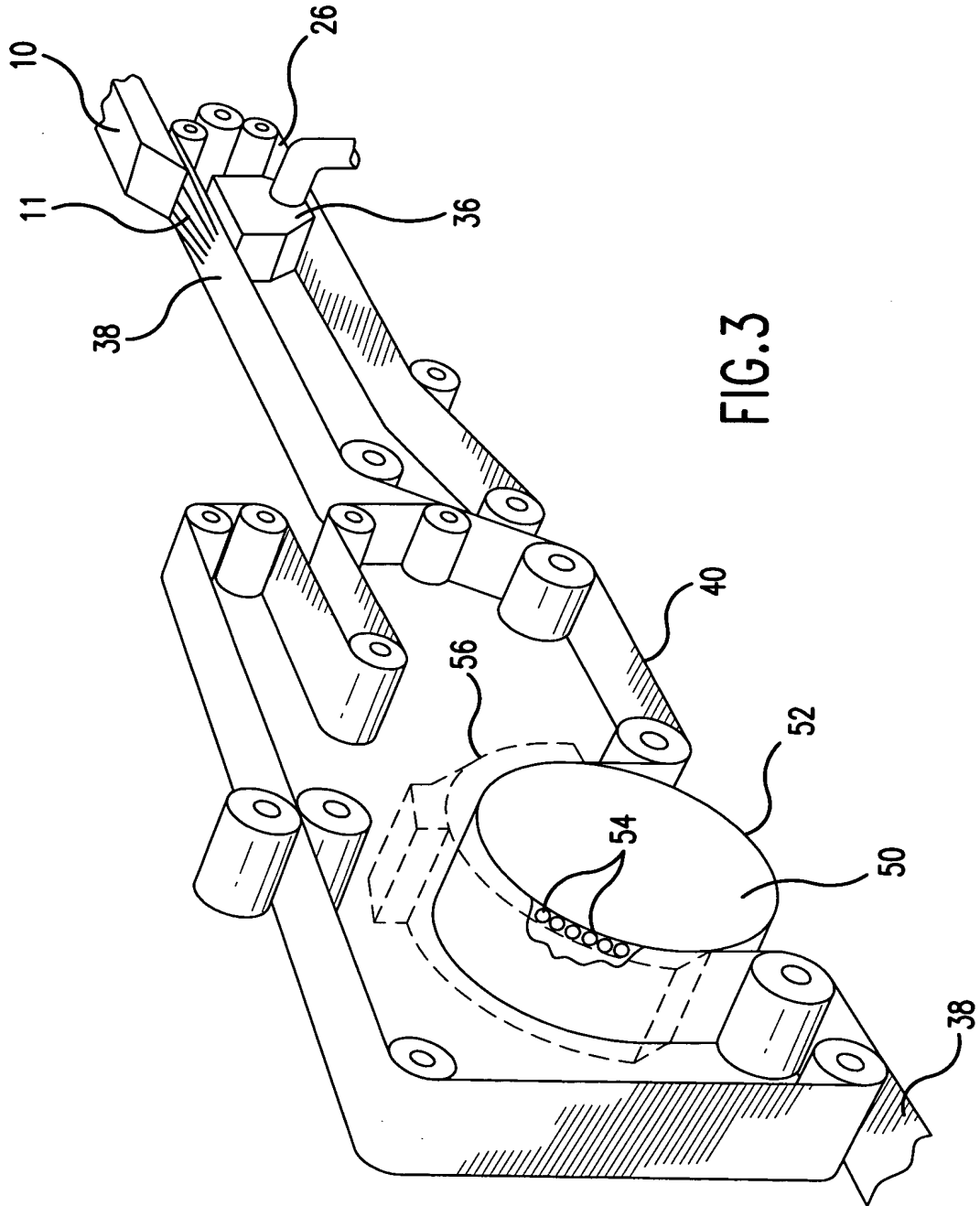


FIG. 3

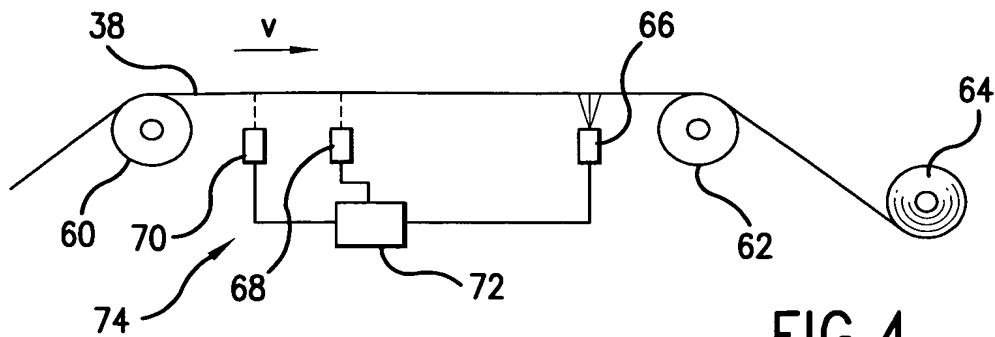


FIG. 4

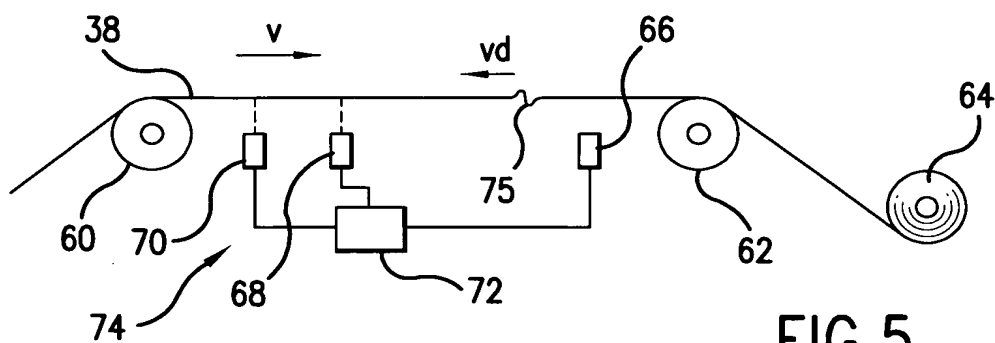


FIG. 5

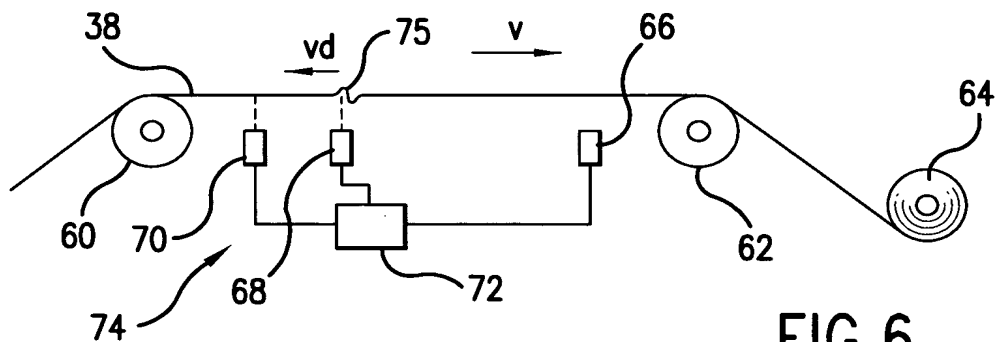


FIG. 6

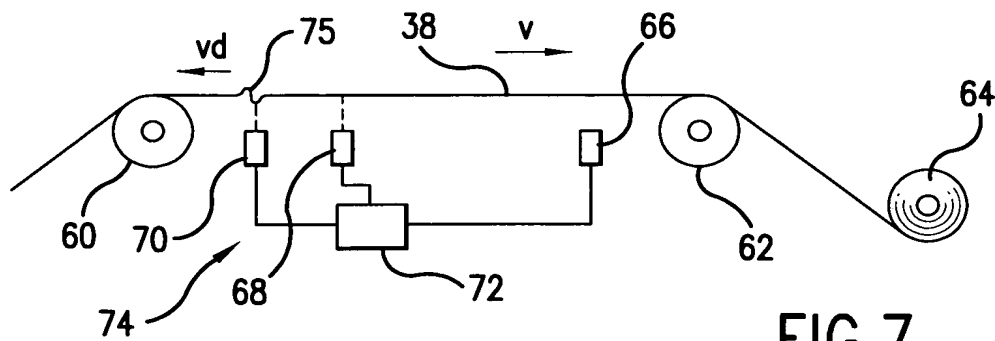


FIG. 7

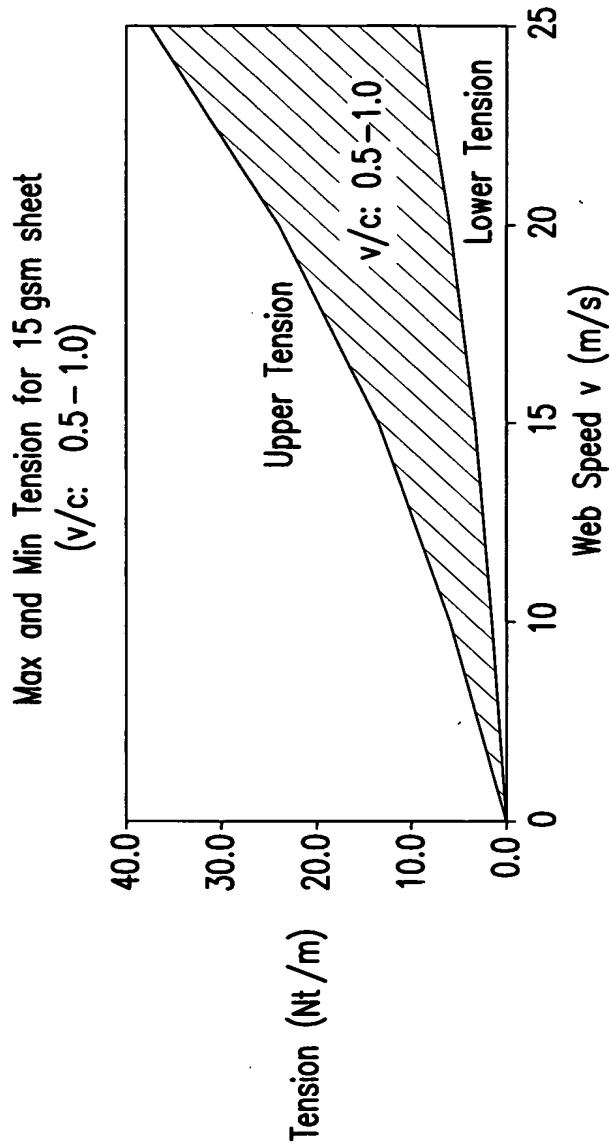


FIG.8

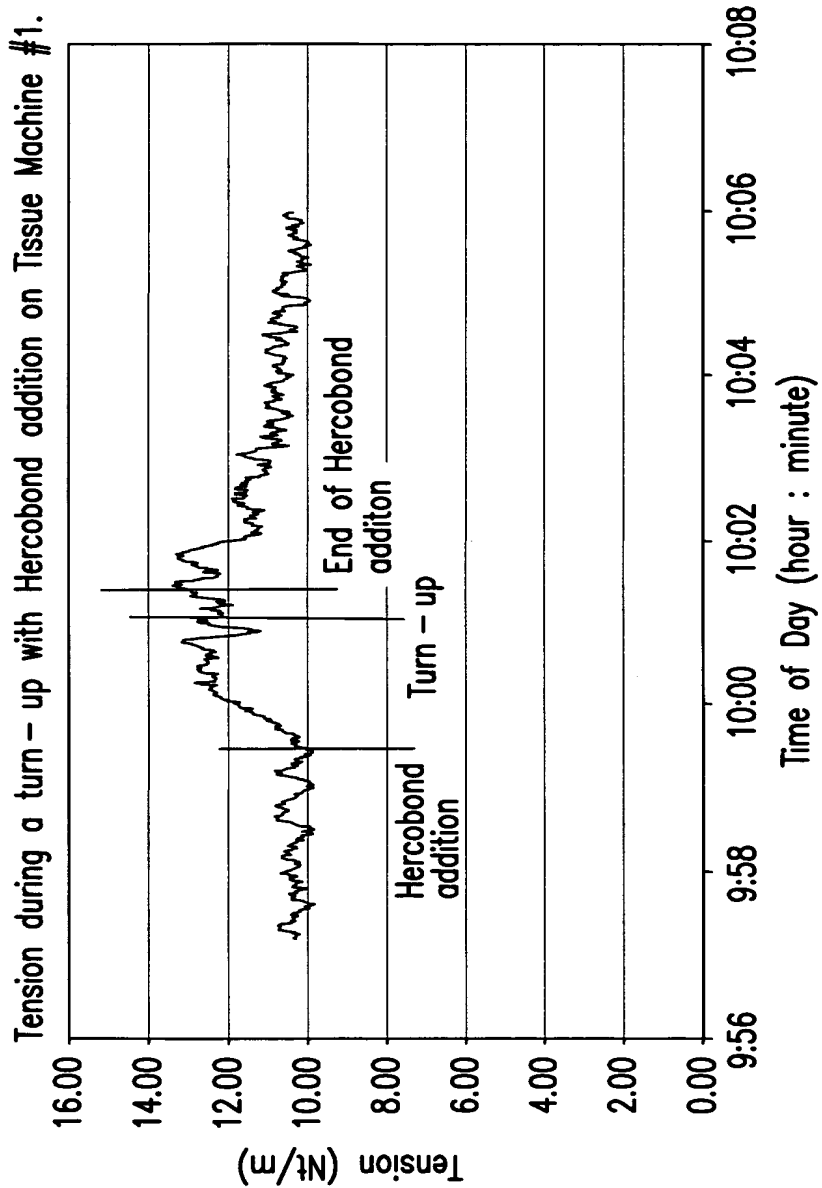


FIG.9

Tension during a turn - up without Hercobond on Tissue Machine #1.

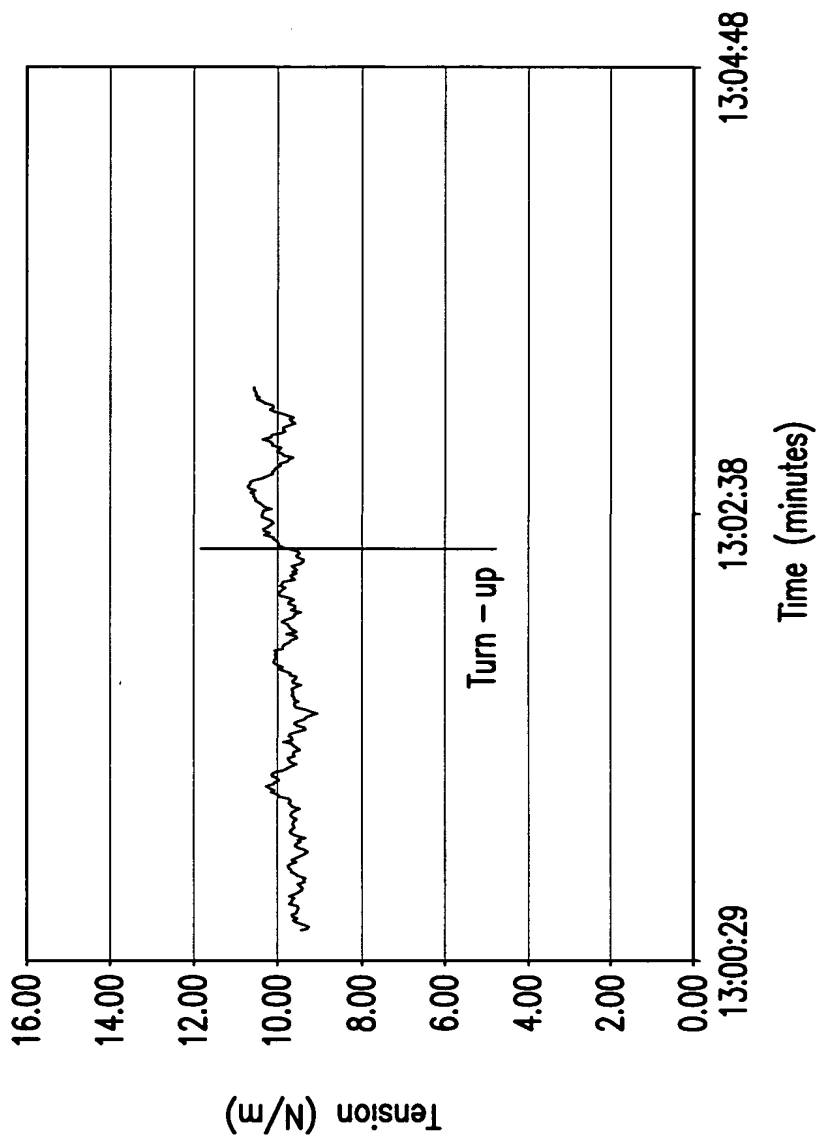


FIG.10

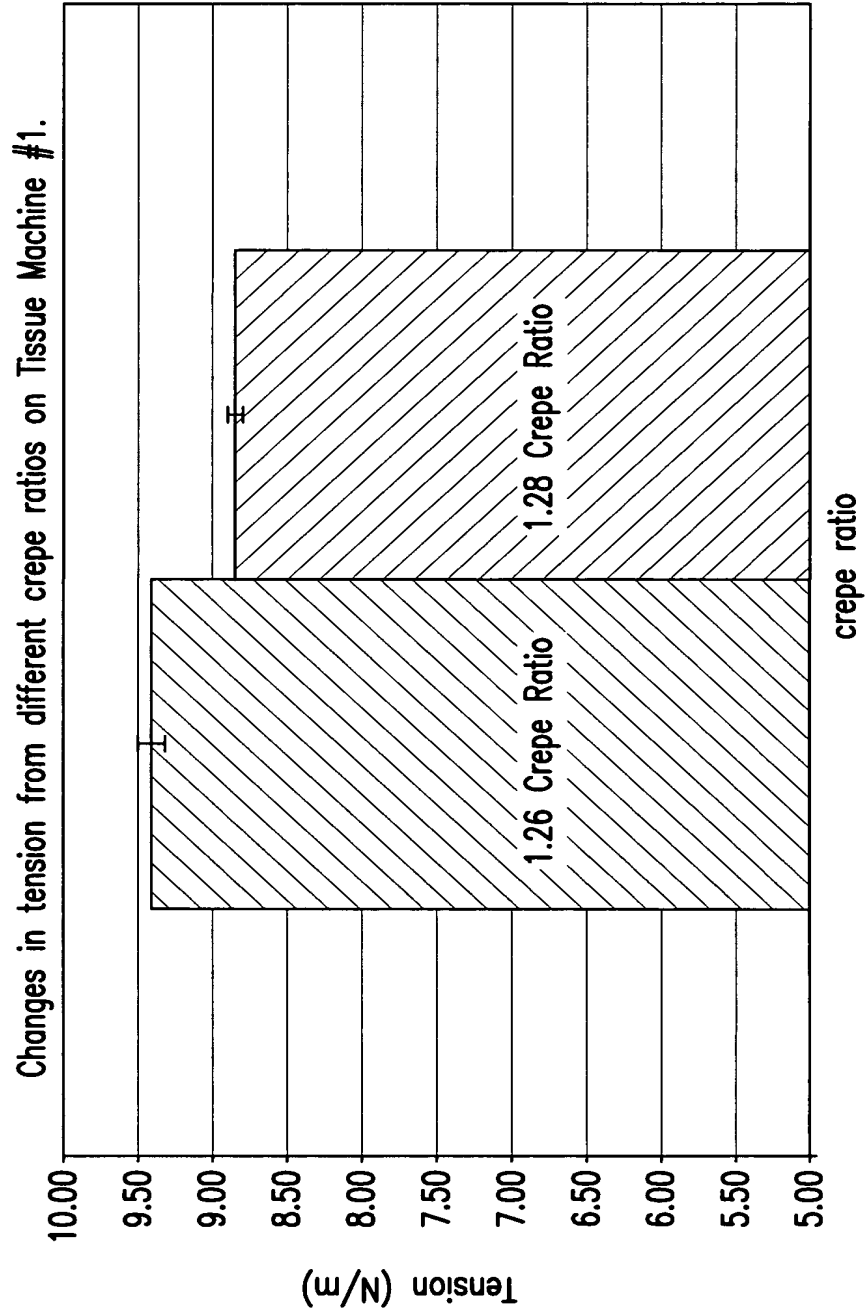


FIG.11



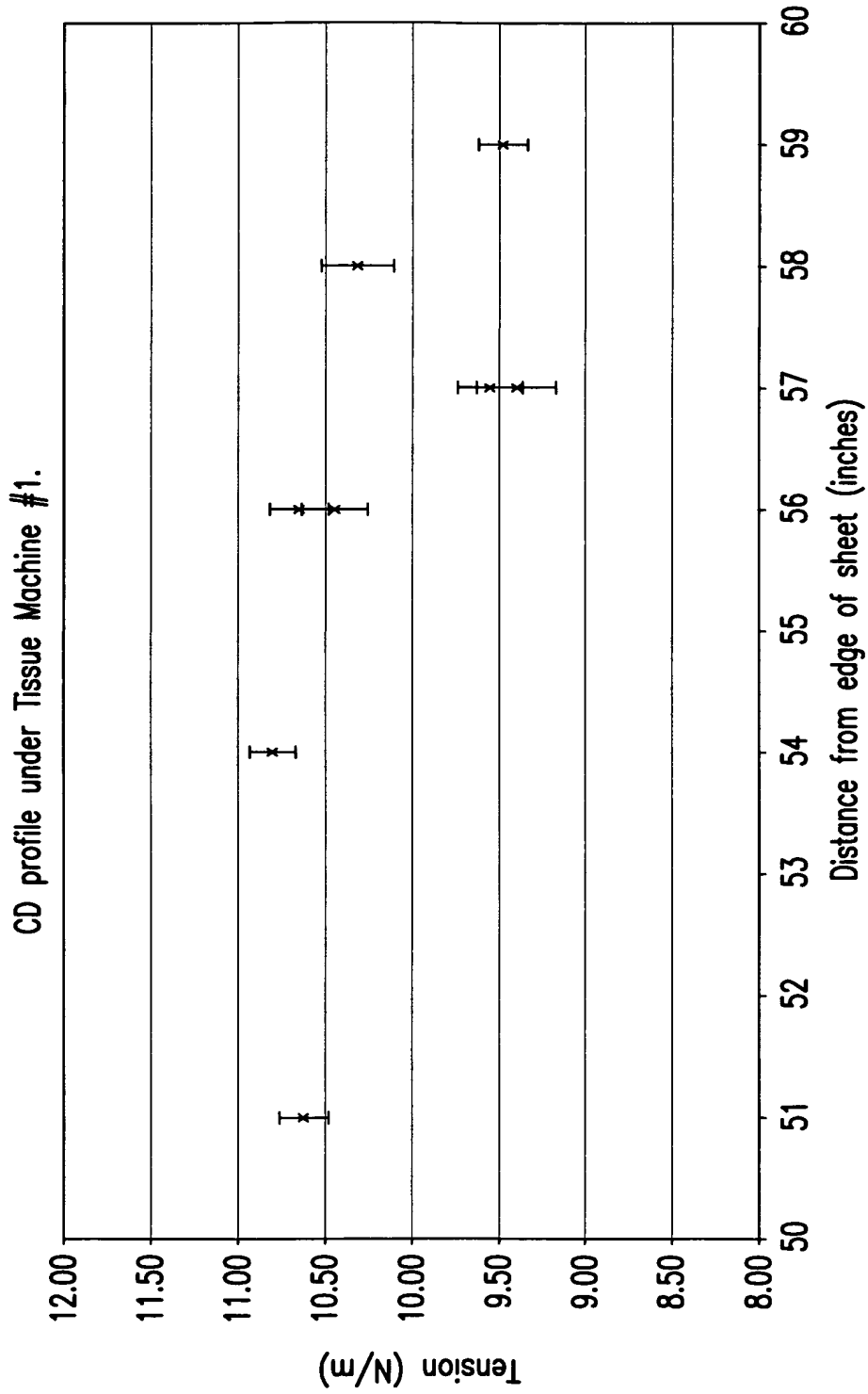


FIG.12





Tension measured with the DDWS foil raised and retracted on Tissue Machine #1.

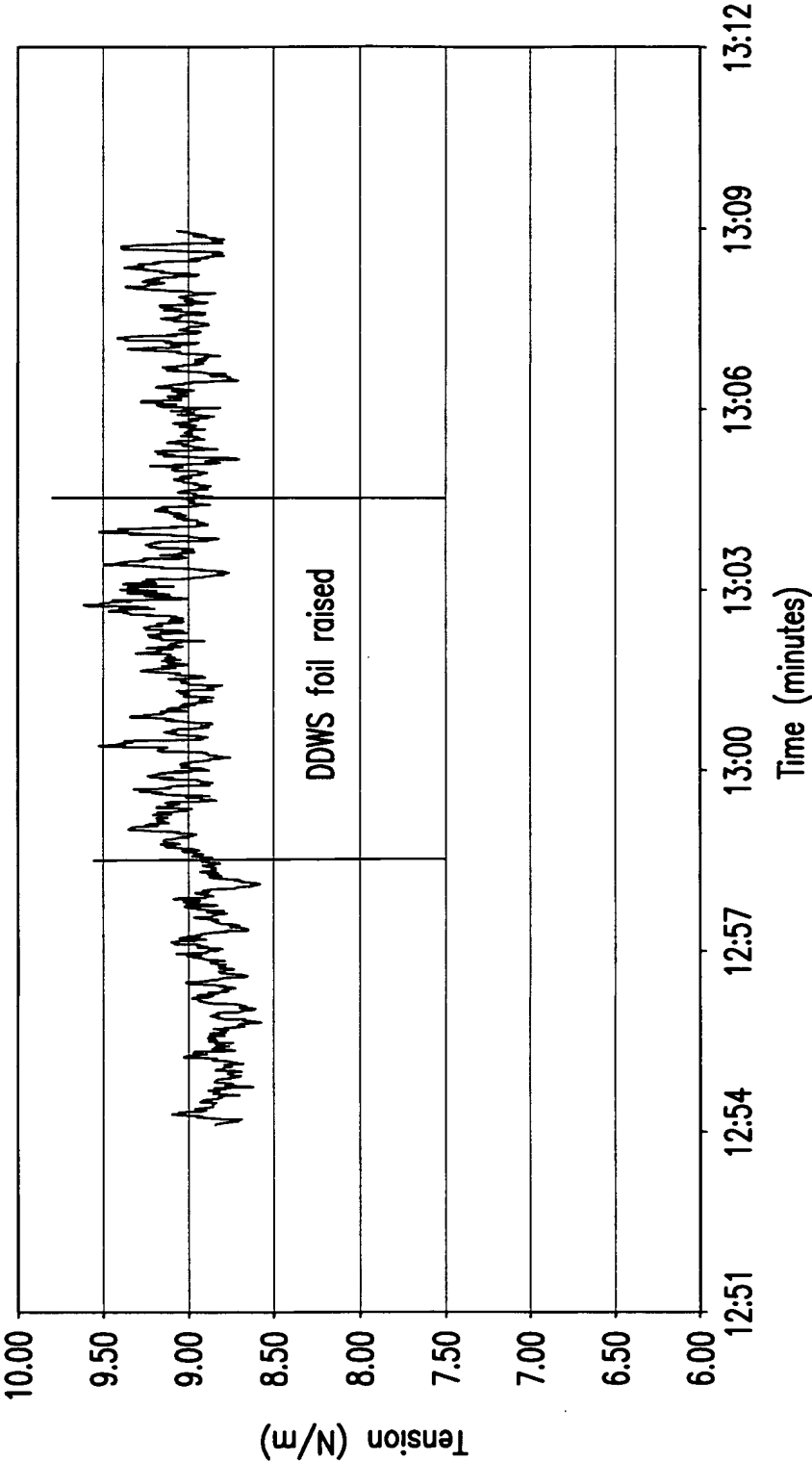


FIG.14

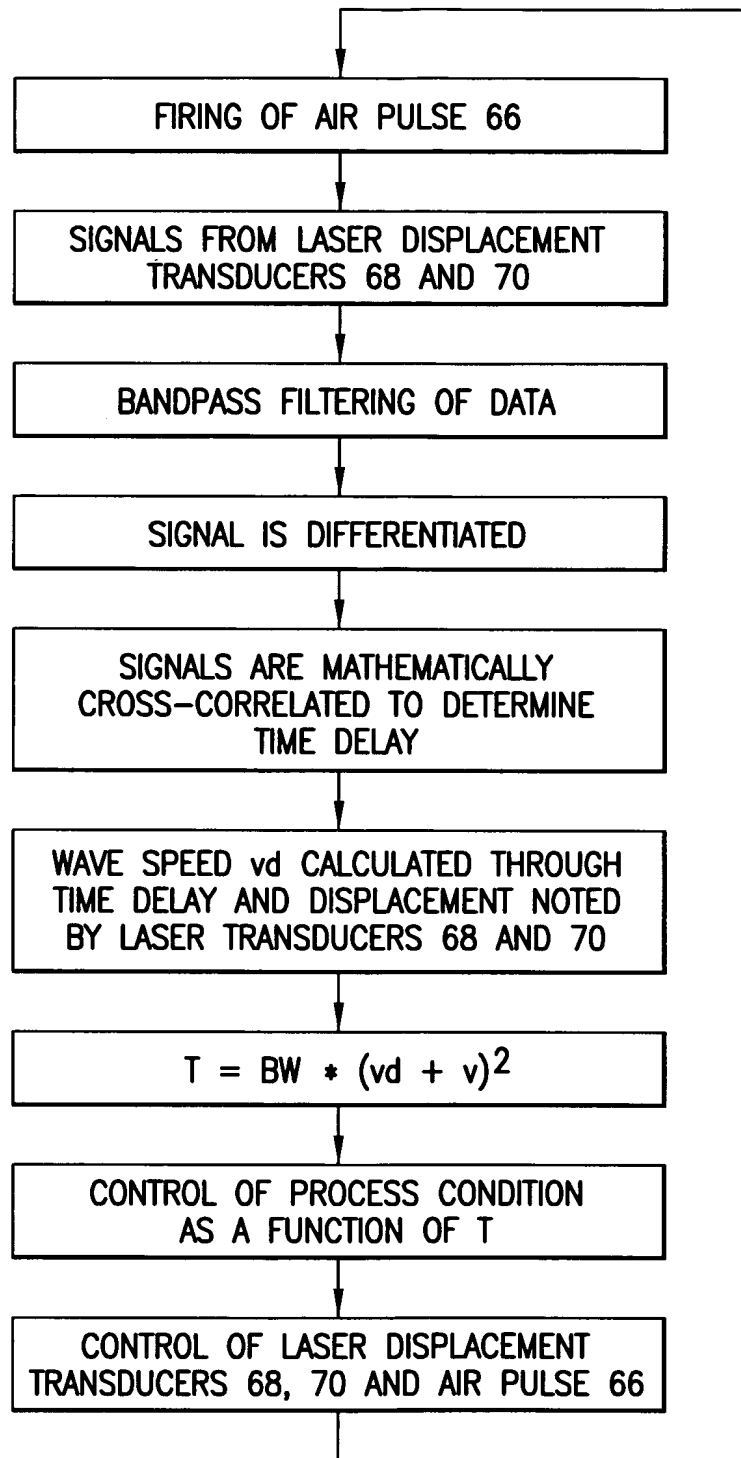


FIG.15